



## Material Data Sheet: RKFT-EPDM-C-100 Black

**Page 1 of 2**

### APPLICATIONS

- Gasket / Seal for automotive, electronics, construction, HVAC etc.
- Packaging for medicine equipment, glass, furniture etc.
- Insulation for cooler, air conditioner, freezer, construction, Engineering
- Sealing material for sound-proof,

Classification	ASTMD-1056	2A1	A2	B2	C2	F1	M	P
Fire behavior	based on FMVSS 302		passed at 5.0 mm thickness					
Compliant according	Guideline 2011/65/EU (ROHS)	&	Regulation (EG) Nr. 1907/2006 (REACH)			&	Conflict Mineral Reporting Template (CMRT)	

Material Base	Ethylene – Propylene Diene –Monomer	ISO 1629
Density	100 ( $\pm 20$ ) kg/m <sup>3</sup>	ISO 845
General Description	Closed cell, Soft-Elastic Cellular Rubber Cell size about 0.2 – 0.5 mm	ASTM –D 1056
Corrosion resistance	On bare Cu: strong corrosion On bare Ag: strong corrosion	DIN 53 428
Temperature Range	-40°C to +105°C/ Short time	Without Standard
Compression Set	23 °C, 50%: $\leq 3\%$ (after 24 h) 40 °C, 50%: $\leq 5\%$ (after 24h)	ASTM –D 1056
Linear shrinkage	$\leq 5\%$ (3 h at 80 °C and 6,3 mm thickness)	WSK-M2D419-17
Compression-deflection	$\leq 10$ KPa (at 25% compression) $\leq 40$ KPa (at 50% compression)	ASTM – D 1056
Tensile strength	$\geq 100$ KPa	ISO 1798
Elongation at break	$\geq 150\%$	ISO 1798
Leakage test	Passed at 40%	WSK-M2D419-A VW TL520-65



# **ROOP KOEPP FOAM TECHNOLOGIES PVT. LTD.**

*An Indo-German Joint Venture*

Electrical conductivity	> $10^{12}$ $\Omega$ cm (test specimen: 120 x 120 x 10 mm; voltage: 100 V)	ASTM D991-89
Thermal conductivity	$\leq 0,05$ W/mK (at appr. 50% compression)	ISO 8302
Outdoor exposure	Very good weather resistance	ISO 877
Ozone resistance	Resistant to cracking (0)	ISO 1431-1
Sheet Size/Thickness	<p>Block size with production skin minimum 2,000 (78.74) x 1,000 (39.37) x 50 (1.97) mm (in), Both side skin. The material can be further processed by splitting, cutting, sawing, punching, gluing, milling, grinding and coating with adhesives.</p> <p>To split a stable sheet, a minimum thickness of 3 mm is required. Determination of linear dimensions as per DIN EN ISO 1923 Standard .</p>	
Resistances	<p>Oil = medium Ozone = very good Air + UV = very good</p> <p>Detailed information can only be obtained after formal testing in individual cases.</p>	
Remarks	<p>The material is very soft and flexible. Furthermore, it shows excellent acoustic insulation properties. According to EN ISO 10634-2, the calculated noise dampening reaches about 45% at 1000 Hz and a material thickness of 10 mm.</p> <p>The material is water-tight.</p> <p>This Cellular Rubber quality RKFT-EPDM-M is ABS-compatible.</p>	
Suggestions for disposal	<p>It does not contain hazardous compounds such as cadmium, lead, CFCs, formaldehyde, etc. which require compliance to waste disposal regulations from 27/04/2009.</p> <p>Under the observance of local waste disposal regulations, it may therefore be disposed of as household waste on landfills or domestic waste incineration plants.</p>	
<p>Note:-All RKFT products are as per the Material Data Sheet. This does not absolve users from the responsibility of conducting their own tests. We do not provide any product liability or recall related support.</p>		

---

## **ROOP KOEPP FOAM TECHNOLOGIES PVT. LTD.**

Plot No 139, Roz-Ka-Meo Industrial Area, Sohna, Distt. Mewat (Nuh) 122103, Haryana, India.

E-Mail: [sales@roopkoeppl.com](mailto:sales@roopkoeppl.com), Web: [www.roopkoeppl.com](http://www.roopkoeppl.com)