



Roop Koepp Foam Technologies Pvt. Ltd.

An Indo-German Joint Venture

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Tolerance Standard

1) Standard for Close cell Foam Sheets & Parts.

Standard for Sliced Sheets is DIN 7715 Part-5 Class 3.

Dimension (in mm)	Tolerance in mm
From 1 mm to 4 mm	± 0.4mm
Over 4mm to 6.3 mm	± 0.5mm
Over 6.3 mm to 10mm	± 0.6mm
Over 10mm to 25 mm	± 0.8mm
Over 25mm to 40 mm	± 1.0mm
Over 40mm to 63 mm	± 1.5mm
Over 63mm to 100 mm	± 2.0mm
Over 100mm to 160 mm	± 2.5mm
Over 160mm to 250 mm	± 3.0mm
Over 250mm to 400 mm	± 5.0mm
Over 400	± 1.5%

2) Standard for Open cell Foam Sheets & Parts.

Dimension (in mm)	Tolerance in mm
3 mm to 6 mm	± 0.8mm
Over 6 mm to 10 mm	± 1.0 mm
Over 10 mm to 18 mm	± 1.5 mm
Over 18 mm to 30 mm	± 2.0 mm
Over 30 mm to 45 mm	± 2.5 mm
Length 2000 mm	± 50 mm
Width 1000 mm	± 25 mm